



ICAS 2022: BWB Enabling Technologies



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Authors: Mark Page, John Vassberg



jet zero



135

225

270

Sustainability Assessment

- *Impact on CO₂ reductions*
- *Global impact including fleet delivery profile*

Analysis-of-Alternatives

- *Baseline ERA-0009A*
- *Impact of the latest BWB innovations*

Pivot-Gear Tech Maturation:

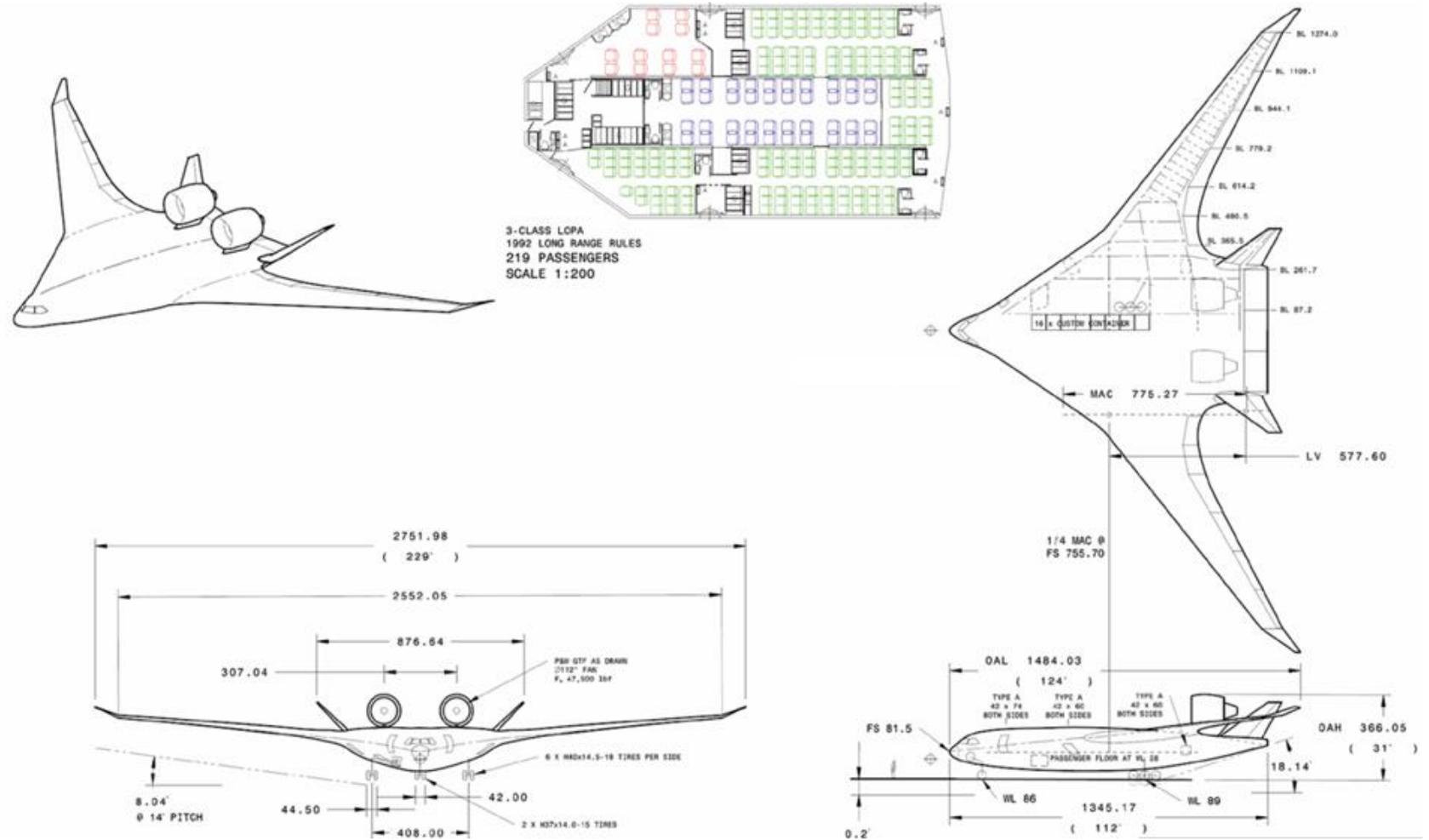
- *Design a dynamically-scaled flight demonstrator*
- *Build and test the landing gear components*

Analysis of Alternatives

- Describe the new technologies in the JetZero BWB
- Isolate the effect of each technology on sized performance
- Provide sufficient data for an independent review by NASA
- Benchmark against the Capstone ERA BWB
- Step-1, JetZero sizing tools were synced to published ERA-0009A data
- Step-2, a new ERA-0009A was sized with JetZero's Vision System Pay/Range
- Each new technology was sized & optimized one at a time
- Finally, all new technologies were sized & optimized together

Benchmark – NASA/Boeing ERA Study 2011 JetZero

- Double-Deck
- Upper deck pax
- Lower deck cargo
- Lower deck MG wells
- Conventional landing gear
- Podded nacelles
- Slats
- Body Fins
- Group-IV compatible LG
- Group-VI compatible span
- 219pax 3-class
- Design Range = 8,000nmi



JetZero Vision System



- Single-Deck
- No Slats
- Pivot-Gear
- Semi-Buried Nacelles

Analysis of Alternatives - Sizing Criteria

Still-Air-Range	4,000nmi
Pax	150-230 in a 3-class cabin
Max Rate-of-Climb	> 300fpm at Initial Cruise Altitude [ICA]
ICA	Set for a cruise-climb to top-of-descent at 45,000ft
Ceiling	45,000ft for best fuel-efficiency at FAR25 limit for standard safety factors
1.3g CL margin	buffet margin preserved for all conditions
Takeoff field length	< 6,000ft @ 150pax <7,500ft @ 230pax (modest improvement over incumbents)
Vref	< 130kts @ 150 pax <150kt @ 230 pax, at Max Landing Weight [MLW].
Reserves	100nmi extended cruise plus a 45-minute hold at cruise altitude.

Analysis of Alternatives – New Features

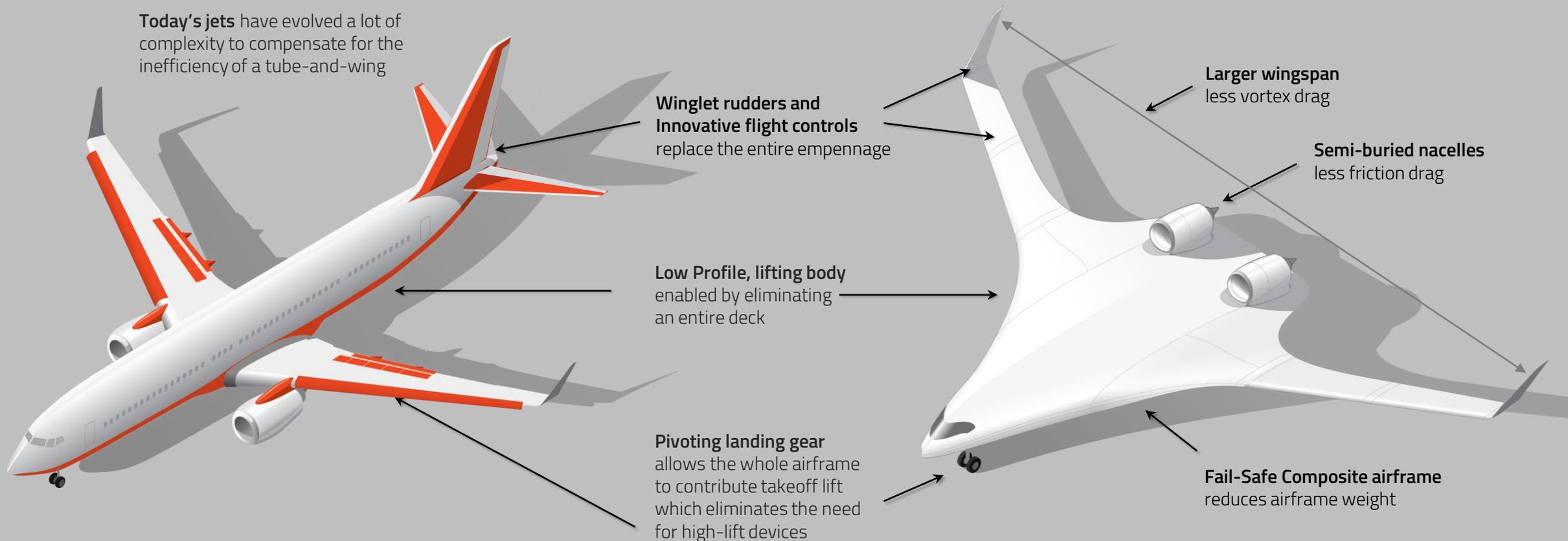
Results relative to a Double-Deck BWB with conventional gear, slats, and podded engines		Add Semi-buried Nacelles	Remove Lower Deck Cargo Add Outboard Cargo	Remove Slats	Add Pivot-Gear
MTOGW	Max Takeoff Gross Weight	-3.7%	-3.6%	-0.3%	-0.7%
OEW	Operating Empty Weight	-4.1%	-6.0%	-0.3%	-0.5%
TOFL	Takeoff Field Length	2.9%	-1.5%	15.2%	-25.3%
LFL	Landing Field Length	0.2%	0.6%	12.0%	-22.7%
SLST	Engine Thrust	-7.7%	-2.6%	-0.9%	-2.3%

*New Feature Benefit is 10%+ in fuel-burn with COTS engines. Total benefit 30%+
10% TOFL/LFL benefit. 14% SLST benefit*

All enabled by Single-Deck, which is enabled by Pivot-Gear, which allows Slat Deletion...which...

Simplification for Fuel Efficiency

Today's jets have evolved a lot of complexity to compensate for the inefficiency of a tube-and-wing

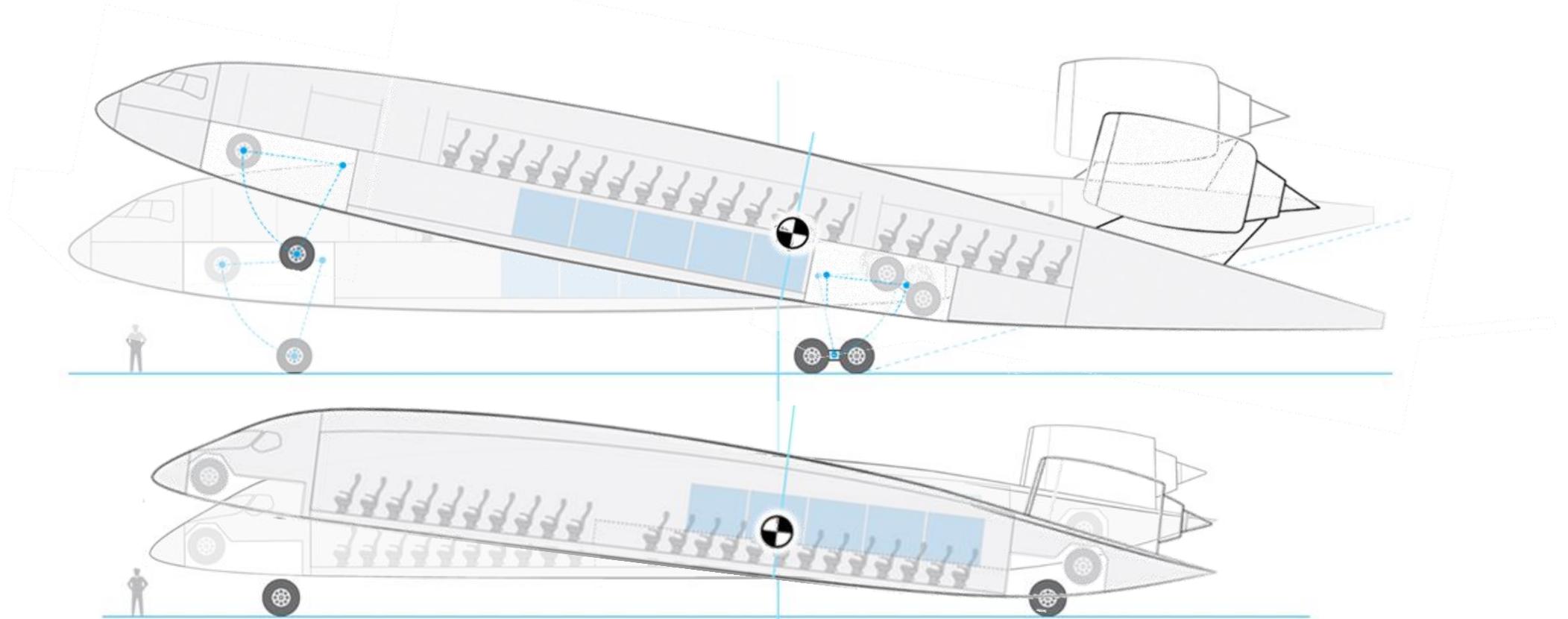


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Pivot-Gear – Enabling Technology for Single Deck and Family



Historical Double-Deck vs. JetZero Single-Deck



Thickness and chord are reduced with a Single Deck

Conventional Takeoff Rotation - pivot about the main-gear bogie

Pivot-Gear Takeoff Rotation - pivot about the CG

The MG and NG are mechanically-linked front-to-back

The motion is totally passive - no actuation

Pivot-Gear in Action

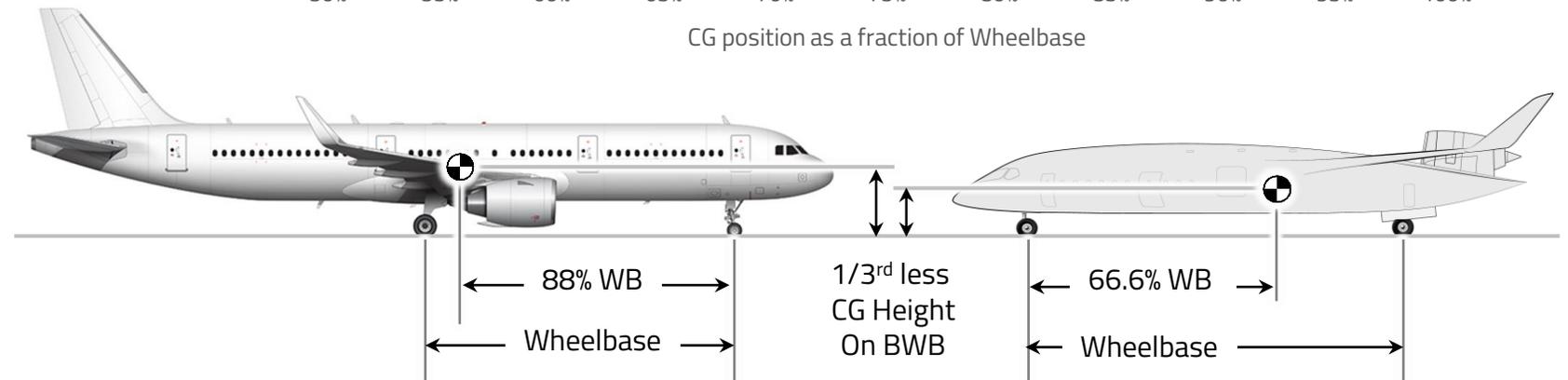
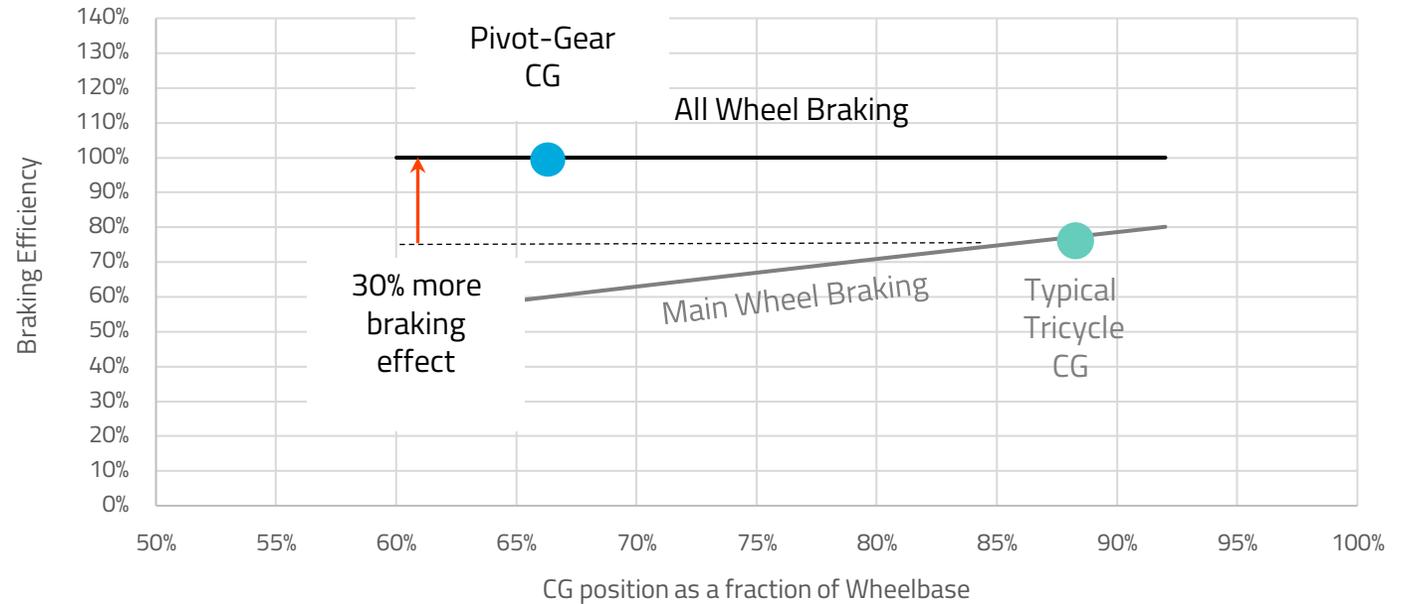


Surprise Benefit – More Braking Effect

The Pivot-Gear needs brakes on all 3 gear since they share equal load, and we can't afford to give up $1/3^{\text{rd}}$ of our braking power.

Pleasant surprise.
"weight transfer" is un-used on present NG. Harvesting the weight transfer with all-wheel braking increases deceleration by 30%.

Braking Efficiency vs. CG Position
Braking Efficiency = Average Net μ / Bogie μ



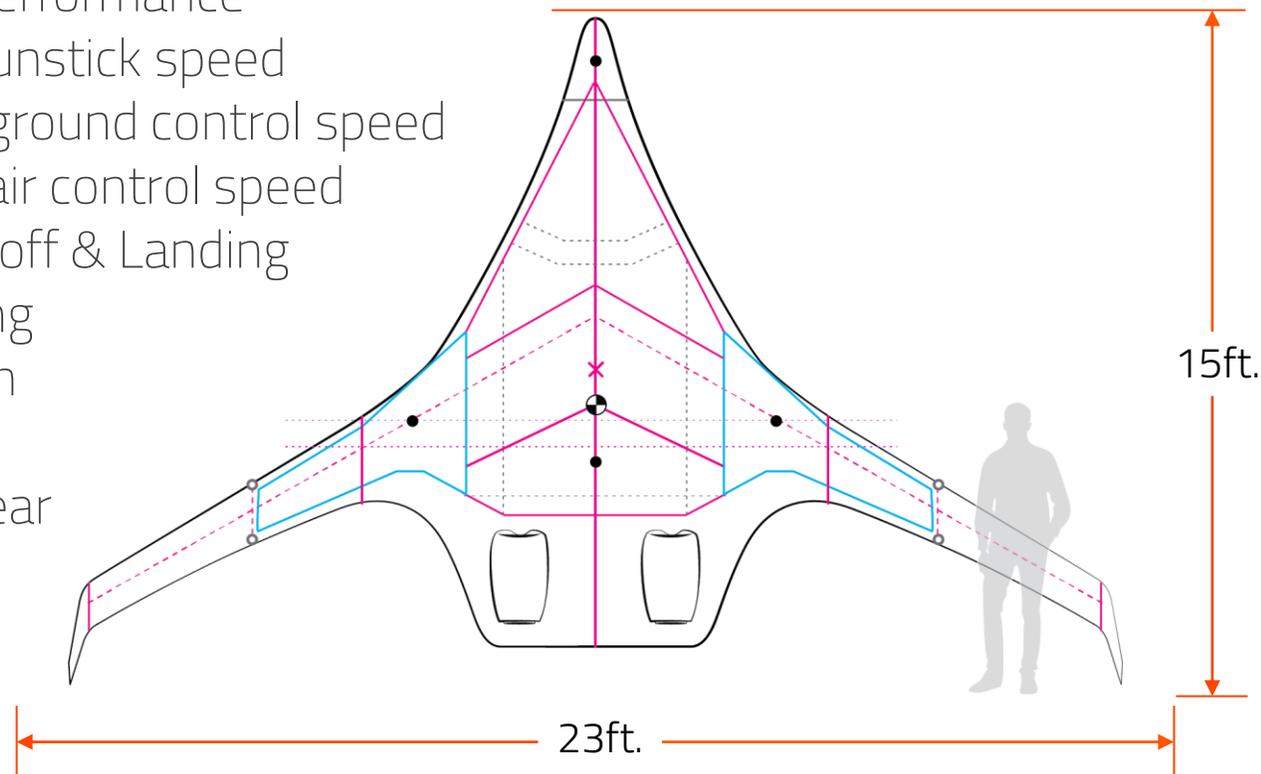
12.5% Scale Pivot-Gear Pathfinder



How do we achieve TRL6? - Pathfinder Scale Model

The Pathfinder will Demonstrate:

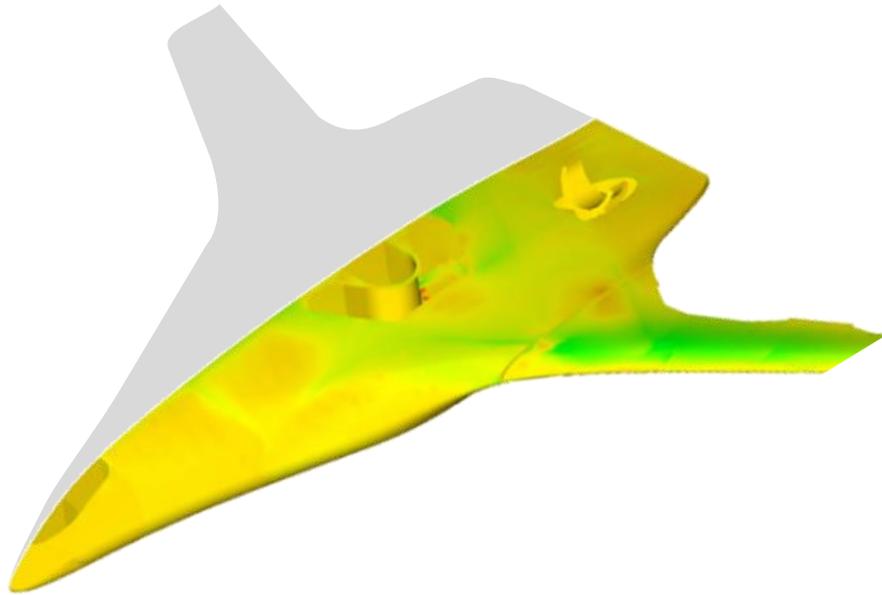
- TOFL and LFL performance
- V_{MU} Minimum unstick speed
- V_{MCG} Minimum ground control speed
- V_{MCA} Minimum air control speed
- Crosswind Takeoff & Landing
- All-wheel braking
- Abused Rotation
- Failure modes
- Conventional Gear



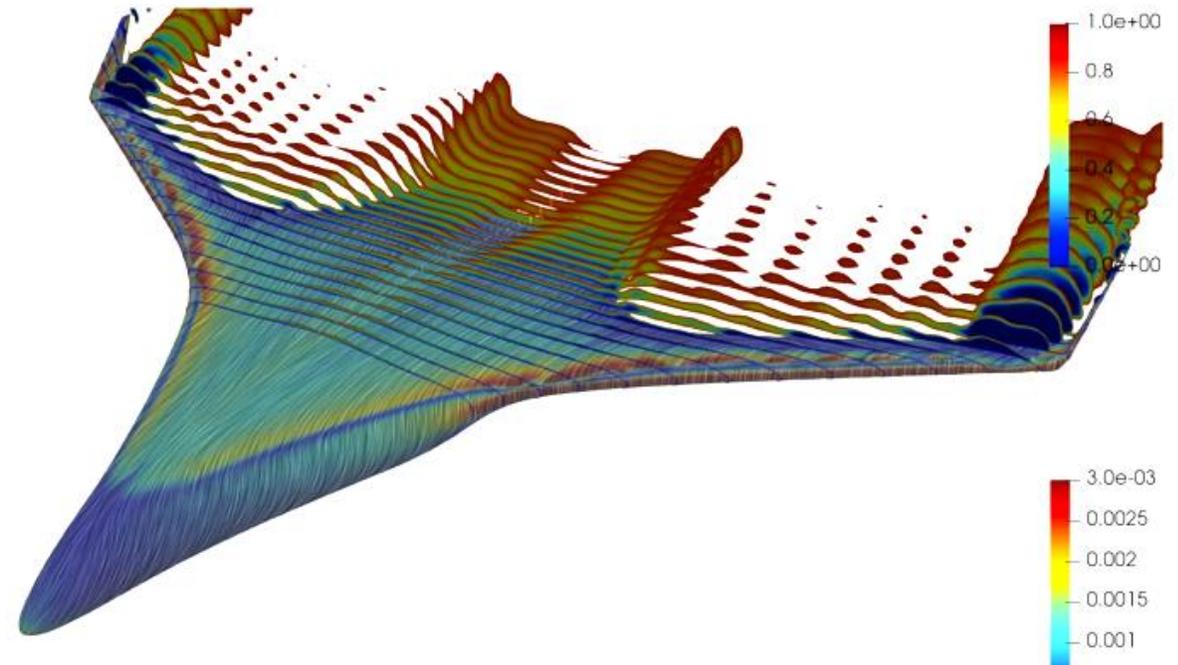
Gross weight	500 lb.
Static Thrust	77 lb.
W/S	9.6 psf.
T/W	31 %
Fan Power	2x 10 kw.
SL Std. TOFL	778 ft.

V1	42 Keas
VR	47 Keas
VMU	48 Keas
VLO	52 Keas
V2	52 Keas

Pathfinder Design Analysis



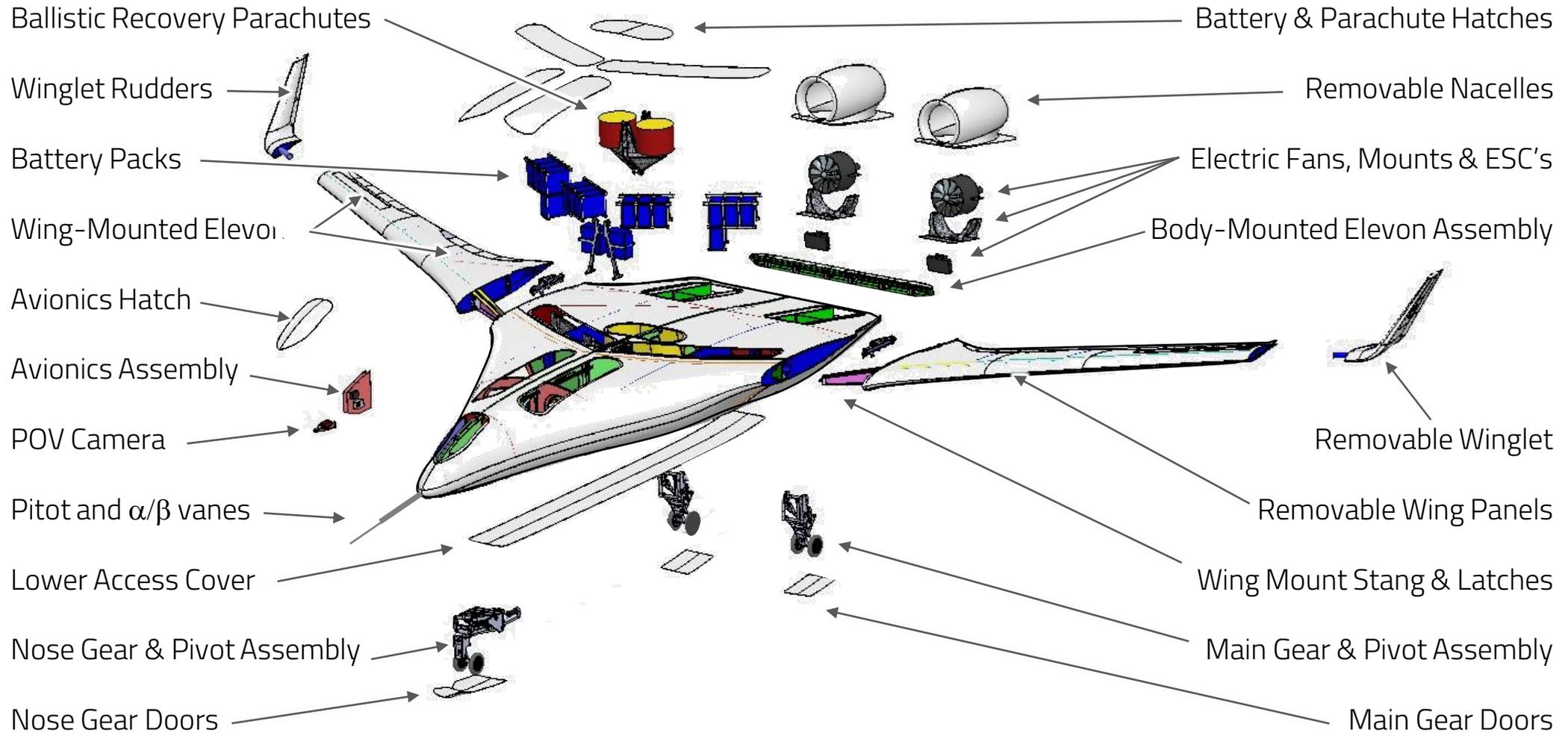
FEA Strength and deflections
Flutter analysis



CFD validation of R_n -corrected airfoil stack

- Pathfinder is at only 4.4% of full-scale R_n
- New airfoils to match aero including C_{Lmax}

Pathfinder Scale Model Details



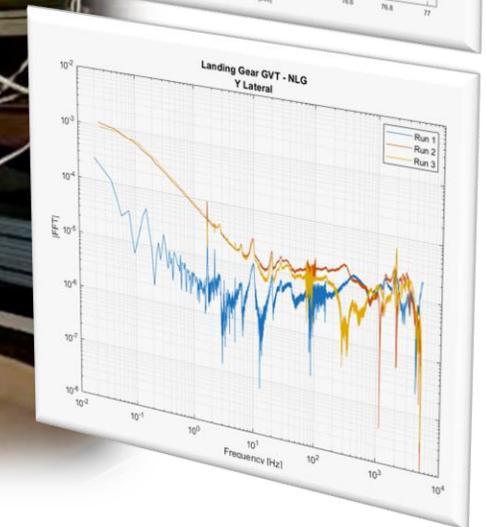
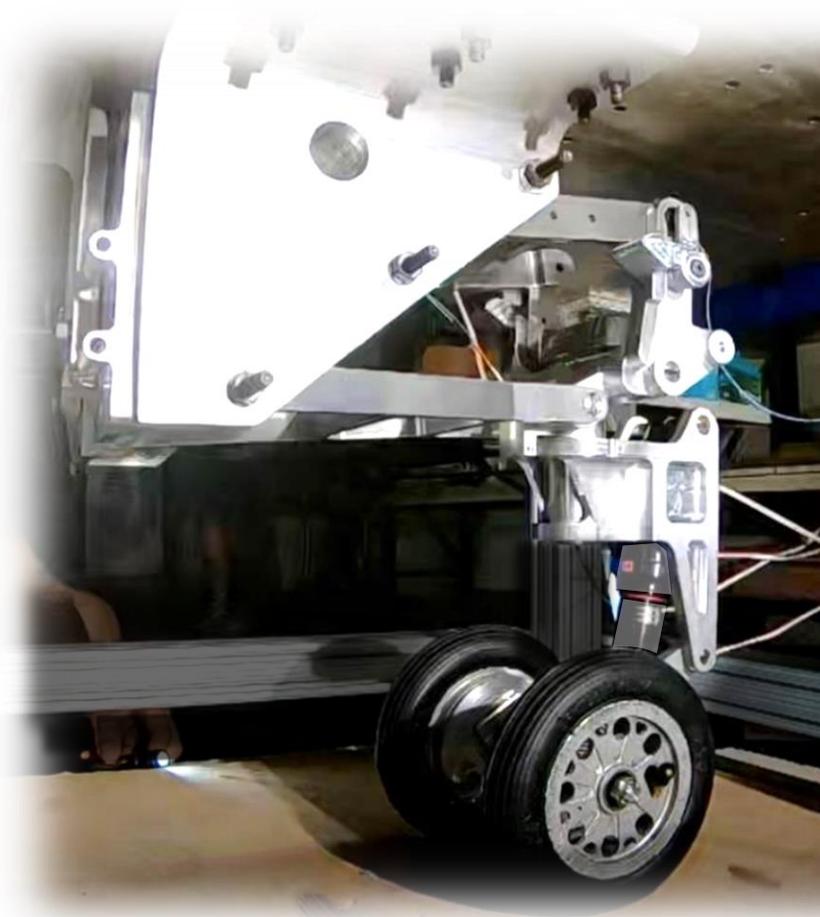
Pathfinder will be 10% larger than X-48

JetZero



Pathfinder Scaled Landing Gear

- Dynamically-scaled gear
- Scaled dampers
- Identical Mechanization
- Oversized scale structure
- Castering wash-in/wash-out
- Fail-safe detent
- Drop Tested Individually
- Drop Tested collectively
- Damping Assessment
- GVT



Next – *Assemble the Airframe and Flight Test in 2023!*

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