DYNAMIC CONTROL ASPECTS OF DEVELOPMENT OF THREE SHAFT TURBOPROP ENGINE

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Abstract

Three shaft conseption of turboprop make subsequent demand step up of economical power plant especially for commuter and executive aircraft. Significantly higher claims are laid on engine control systems in a field of dynamic parameters and characteristics. Some difficulties are necessary coped with a respect of the demand on engine control in a stage design of proper engine.

The aim of this paper to present some results from investigation dynamic control parameters and characteristics by more perfect, but always aproximate calculation and to call on its reverse formulas for acquiring of necessary bases for turboprop

compromises, including control field, too.

List of Symbols and Subscripts /General Nomenclature/

Q - quantity delivered

n - revolutions

 c_p - coefficient of propeller power

- angular acceleration

I - polar moment of inertia
W - specific work

p - pressure T - temperature

7 - calculated air compression, expansion

of gases 2 - efficiency factor

P - propeller shaft power *, ** ratio of specific heat capacities of air, gases

6x - ratio of relative differences and absolute value of x-parameter /= x̄/

△ - relative difference /increment/

t - time

1km - dimensionless boosting 1 parameter with respect m parameter

7 - time constant, dynamic lag, relative temperature gradient

s - the Laplacian operator

C/mK/,A,B - coefficients of reciprocal influences

K - compressor

T - turbine

V - propeller

SK - combustion chamber

VST - inlet

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VÝST - exhaust R - reduction gear RS - control system 2R, 3R - concerning two, three shaft turboprop engine

f - fuel

c - total conditions

r - reduction on ISA

d - differentiating

o - value on curve of equilibrium modes of operation

Σ - summary

-> ensure from

 value increase - value recede

1.0 Introduction

Applications of turboprops with free power turbine aimed at asserting three shaft design concept of gas turbine engines in one evolutionary direction. However, three shaft engine has some essential distincts from two shaft design concept if we rate it as controlled and regulated plant. There are the most important differences in a field of dynamic properties, which are limiting for all attainable control modes and actions at operating failures. Meaningfully increasing qualities of many items must be reached, on basic requirements, e.g. minimum weight, specific fuel consumption, final and operating cost, with maximum reliability/maintainability, etc. - /L1/, but good static and dynamic control properties, including easy starting, available and effective thrust reversal, too - /L2/. For engine designeres many of requirements are conflict and they must arrive at best compromise. Some items are more importance than others, depending on the three shaft design concept and its application, as for commuter, utility and executive aircrafts.

Essentially in connection what was written, is necessary to gain the resultant dynamic control characteristics and properties not only the control system, but with "the contribution" of the engine as controlled and regulated plant. The engine could have certain dynamic control characteristics and properties act upon closely connected with

- non interaction
- invariation

-t-optimal control - /L3/ - with high figure of merit - minimum overshooting, etc. As a matter of course the control system is designed for the engine and no opposite. But is necessary the control standpoint into the engine compromises included. For this activity and largely management the minimal data sets are needfull and their measuring is needed.

2.0 Aproximate Matrix Calculation of Dynamic Characteristics

Basic block diagrams /fig. 2. and 3./ are shown principal differents between three and to the present time two shaft turboprop operated.

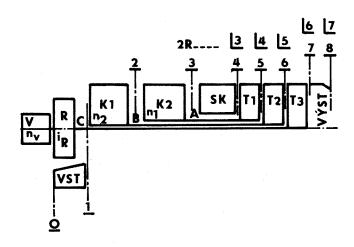


Fig. 1 Schematical Diagram of Three Shaft Turboprop

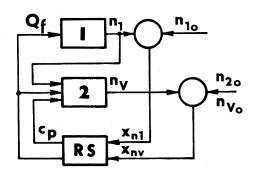


Fig. 2 Basic Block Diagram of 2R Turboprop Control

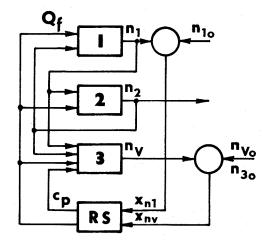
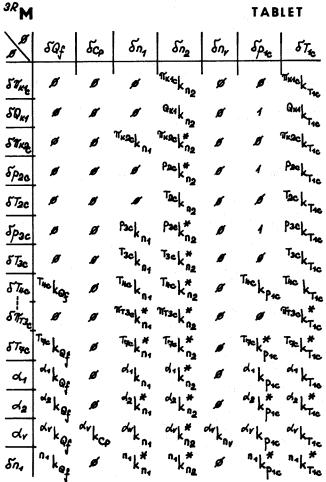


Fig. 3 Basic Block Diagram of 3R Turboprop Control

If the same laws of control by comparison: $Q_{\rho} \longrightarrow n_1$ and $c_{\rho} \longrightarrow n_V$, resultant rectangular matrix of linear dynamic coefficients inclusive of three shaft coefficient system can be written as



$$\frac{\delta n_2}{\delta n_r} \stackrel{n_2}{\sim} k_{af}^* = 0 \qquad \stackrel{n_2}{\sim} k_{n_4}^* = 0 \qquad \stackrel{n_2}{\sim} k_{p_{1c}}^* = 0 \qquad \stackrel{n_2}{\sim} k_{p_1c}^* = 0 \qquad \stackrel{n_2}{\sim} k_{p_1c}^$$

DM-requisiting elements 1km

Rectangular matrix ³²/_M covers up ²²/_M of two shaft turboprop. Matrix form as the result of the conjecture dynamic characteristics identification, where put all general knowledges from /L4/ and especially /L5/. Start equations have frequented forms:

$$\alpha_{1(2)} = \frac{30}{27} \cdot \frac{1}{I_{1(2)}} \cdot \frac{[Q_{K}]_{0} \cdot [W_{K2(1)}]_{0}}{[n_{1(2)}]_{0}^{2}} [SW_{T1(2)} c - SW_{K2(1)}]_{0}^{2} / 2.2 /$$

$$A_{V} = \frac{30}{37} \cdot \frac{1}{I_{zv}} \frac{[P_{v}]_{o}}{[n_{v}]_{o}} (\delta w_{r_{s_{o}}} - \delta w_{v_{c}})$$

$$/ 2.3 /$$

$$K_{3i} = \frac{\frac{2i}{2i-1}}{\left[\mathcal{T}_{ic} \right]^{\frac{2i}{2i-1}}} / 2.5 /$$

$$A_{j}(3)_{j} = \frac{\frac{2e^{-1}}{2e} \left[\mathcal{T}_{M2(j)c} \right]_{0}^{2e^{-1}}}{\left[\mathcal{T}_{M2(j)c} \right]_{0}^{2e^{-1}}} / 2.7 /$$

But

$$S_{V_{E_c}} = S_{V_{K2}(t)_c} = \emptyset$$
 / 2.8 /

$$SW_{RC} = SP_{\nu} - SQ_{\kappa}$$
 / 2.9 /

and low pressure compressor K1 is discribing:

$$SQ_{k_{4}} = \frac{1}{K_{44}} \left[K_{44} S_{P_{3}c} - 0.5(K_{44} + 1) ST_{4c} - K_{12} S_{W_{4}c} + Sn_{2} \right]$$

$$/ 2.11 /$$

$$\Re \gamma_{K_{1_{0}}} = \frac{1}{B_{1}} \left[K_{13} S \rho_{1_{0}} - 0.5 (K_{13} + 1) S \gamma_{1_{0}} - K_{13} S Q_{K_{1}} + S \gamma_{2} \right]$$

$$/ 2.12$$

$$S(\Delta T_{kq_0}) = \frac{1}{K_{14}} \left\{ K_{13} S_{p_{10}} + \left[K_{14} - 0.5 (K_{13} + 1) \right] S T_{10} - K_{13} S_{Q_{k1}} + S_{12} \right\}$$

$$ST_{ac} = \left(1 - \frac{0.53_2}{14_{H_0}}\right)ST_{ac} + \frac{3_2}{14_{H_0}}Sn_2$$
 / 2.14 /

Coefficients:

$$K_{11} = \frac{\Delta n_{2r}}{\Delta Q_{KIr}} \cdot \frac{[Q_{KIr}]_0}{[n_{2r}]_0}$$

$$/ 2.15 /$$

$$K_{12} = \frac{\Delta n_{2r}}{\Delta Q_{KIr}} \cdot \frac{[Q_{KIr}]_0}{[n_{2r}]_0}$$

$$/ 2.16 /$$

are rearranged from transformated function /fig. 4/

Continuous, smooth curve of equilibrium modes of operation of compressor and turbine

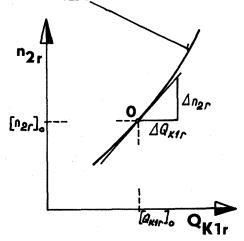


Fig. 4 Diagram $n_{2r} = n_{2r} (Q_{R1r}) - \mathcal{T}_{R1c} = const.$

and

$$K_{13} = (K_{11})_{T_{K_{1c}} = const.}$$
 / 2.17 /

$$\mathcal{K}_{\mu} = \frac{\Delta n_{gr}}{\Delta \mathcal{T}_{\mu_{1c}}} \cdot \frac{\left[\mathcal{T}_{\mu_{1c}}\right]_{o}}{\left[n_{gr}\right]_{o}} / 2.18 /$$

from

$$n_{RF} = n_{2F} (\gamma_{RFC}) - Q_{RFF} = const.$$
 / 2.18a /

Continuos functions of high pressure compressor K2:

$$\begin{split} \delta Q_{R2} &= \delta p_{1c} - \rho_{1} \mathcal{F} \left[\left(1 - \frac{\rho_{1} \mathcal{F}_{34}}{K_{14}} \right) \left(1 + \frac{1}{K_{24}} - \frac{K_{22}}{A_{1} \cdot K_{24} \cdot K_{24}} \right) + \right. \\ &\quad + \frac{1}{B_{1} \cdot K_{14}} \left[\mathcal{F}_{T_{1c}} + \frac{1}{K_{24}} \left(1 - \frac{K_{22}}{A_{1} \cdot K_{24}} \right) \delta n_{1} + \frac{1}{K_{14}} \left[\frac{1}{B_{1}} - \rho_{1} \mathcal{F}_{32} \right] \right. \\ &\quad \left. \left(1 + \frac{1}{K_{21}} - \frac{K_{22}}{A_{1} \cdot K_{24} \cdot K_{24}} \right) \right] \delta n_{2} \end{split}$$

$$\delta T_{1c} = \left[\left(1 - \frac{0.5 \cdot 3_{2}}{K_{14}} \right) \left(1 - \frac{0.5 \cdot A_{2}}{K_{24}} \right) \delta T_{1c} + \frac{A_{2}}{K_{24}} \delta \Omega_{1} + \frac{3_{2}}{K_{14}} \right]$$

$$\left(1 - \frac{0.5 \cdot A_{2}}{K_{24}} \right) \delta \Omega_{2}$$

$$/ 2.21 /$$

$$A_{1}(3)_{2} = \frac{\left[\Delta T_{K2}(1)_{c} \right]_{0}}{\left[T_{2}(3)_{c} \right]_{0}}$$

The functions, especially defined from / 2.9 / to / 2.21 / meant higher effect into proper identification. Matrix form of the results allows to direct physical interpretation. Each element of matrix meants concrete boosting of column by prow parameters.

row parameters.

If dynamic control characteristics of two shaft turboprop are exspressed in the same way by laws of control equally and respecting fig. 1, the change of three shaft characteristics against two shaft ones is determined M- difference matrix from / 2.1 /

$$^{D}M = {}^{3R}M - {}^{2R}M$$
 / 2.23 /

Unzero elements are fully reserved forth column \$n_2\$. From point of control it meants, that \$2n_2\$ influences all \$5\$ - parameters determined in \$\mathscr{O}\$ column. For this case, central shaft system exites very meaningful failure effectes, unfavourable in some modes. In the difference matrix \$\mathscr{M}\$ the existence of unzero elements apart from forth column reflects aggravated conditions for unchanging of control curcuits if the external failures are affecting \$\mathscr{I}\$ in \$\mathscr{D}\$_1\$ concentrated and removed far more from total self control \$\mathscr{I}\$_2\$ control curcuits of the same transmission responses as ones for two shaft turboprop.

3.0 Comparison of Two and Three Shaft Turboprop Properties

Both design of turboprops represent two and three parameter base system, where the fact the laws of control and regulation are identical. Connecting with the control system, which is securing non interaction and invariation on fig. 5, total invariation of both design is obviously ensured by conditions:

$${}^{2R}R^* = ({}^{2R}U)^{-1} {}^{2R}Z$$
 / 3.1 / ${}^{3R}R^* = ({}^{3R}U)^{-1} {}^{3R}Z$ / 3.2 /

Conditions for total non interaction: product

must be "clear" diagonal matrices. After transformation of $^{2R}\!\!M$ and $^{3R}\!\!M$ matrices to

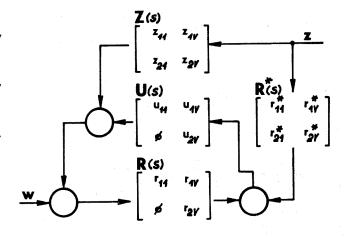


Fig. 5 Common Matrix Block Diagram of 2R and 3R Turboprop Control

transfer express of elements and filling total invariation and non interaction for two shaft turboprop:

$$\begin{bmatrix}
-\frac{n_{k}}{V_{t} S+1} & -\frac{n_{k}}{K_{T_{t}} S+1} \\
-\frac{k}{V_{t}} S+1 & -\frac{k}{K_{T_{t}}} S+1
\end{bmatrix}$$

$$\begin{bmatrix}
-\frac{n_{t}}{V_{t}} & -\frac{n_{t}}{K_{T_{t}}} S+1 \\
-\frac{k}{V_{t}} & -\frac{n_{t}}{K_{T_{t}}} S+1
\end{bmatrix}$$

$$\begin{bmatrix}
-\frac{n_{t}}{V_{t}} & -\frac{n_{t}}{V_{t}} S+1 \\
-\frac{n_{t}}{V_{t}} & -\frac{n_{t}}{V_{t}} S+1
\end{bmatrix}$$

$$\begin{bmatrix}
-\frac{n_{t}}{V_{t}} & -\frac{n_{t}}{V_{t}} S+1 \\
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\end{bmatrix}$$

$$\begin{bmatrix}
-\frac{n_{t}}{V_{t}} & -\frac{n_{t}}{V_{t}} S+1 \\
-\frac{n_{t}}{V_{t}} & -\frac{n_{t}}{V_{t}} S+1
\end{bmatrix}$$

$$\begin{bmatrix}
-\frac{n_{t}}{V_{t}} & -\frac{n_{t}}{V_{t}} S+1 \\
-\frac{n_{t}}{V_{t}} & -\frac{n_{t}}{V_{t}} S+1
\end{bmatrix}$$

$$\begin{array}{c|c}
2RR = \begin{bmatrix}
\frac{\tau_{r}s+1}{n_{k}q_{f}} & \frac{n_{k}\tau_{q_{f}}(\tau_{slq_{f}}s+1)}{n_{k}\eta_{q_{f}}} \\
\phi & -\frac{\tau_{v}s+1}{n_{w}\eta_{q_{f}}}
\end{bmatrix}$$

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$$= -\frac{n_{\chi_{p,e}}}{n_{\chi_{Q_f}}} - \frac{n_{\chi_{\Sigma_{p,e}}}(\tau_{\Sigma_{p,e}}^{\prime} s+1)}{n_{\chi_{Q_f}}(\tau_{\gamma_{p,e}}^{\prime} s+1)}$$

$$\left[\begin{array}{cc}
\frac{n_{k_{Tre}}}{n_{rk}} & \frac{n_{k_{ITre}}(\tau_{ITre} s + 1)}{n_{k_{c}}(\tau_{I} s + 1)}
\right]$$

and for three shaft turboprop:

$$\frac{\frac{1}{k_{ZQ_{j}}} \binom{4_{U_{j}Q_{f}} + 4_{j}}{k_{ZQ_{j}}} \frac{\frac{1}{4_{ZQ_{j}}} \binom{4_{U_{j}Q_{f}} + 4_{j}}{k_{ZQ_{j}}} \frac{\binom{4_{U_{j}Q_{f}}}{2_{i}} s^{2} + \binom{4_{U_{j}Q_{f}}}{4_{i}} s + 4_{i}}{\binom{4_{U_{j}Q_{f}}}{2_{i}} s^{2} + \binom{4_{U_{j}Q_{f}}}{4_{i}} s + 4_{i}} \frac{\binom{4_{U_{j}Q_{f}}}{4_{U_{j}Q_{f}}} s^{2} + \binom{4_{U_{j}Q_{f}}}{4_{U_{j}Q_{f}}} s^{2} + \binom{4_{U_{j}Q_{f}}}{4_{U_$$

$$\frac{\int_{x_{2}}^{x_{2}} \int_{x_{3}}^{x_{4}} \int_{x_{4}}^{x_{4}} \int_{x_{4$$

SRZ-4.0 Reverse Procedure of Calculation.

Deriving of Advisable Trends and Values

Realisation of the transfer functions

$$\begin{bmatrix}
\frac{{}^{4}k_{\Sigma}p_{4c}({}^{4}\vec{v}_{d}p_{4e}S+4)}{{}^{4}k_{\Sigma}q_{f}({}^{4}\vec{v}_{d}q_{f}S+4)} & \frac{{}^{n_{v}}k_{\Sigma}p_{4c}({}^{6}\vec{v}_{2}^{2}S^{2}+{}^{p_{4o}}\vec{v}_{4}S+4)}{{}^{n_{v}}k_{cp}({}^{x}\vec{v}_{2}^{2}S^{2}+{}^{x}\vec{v}_{4}S+4)} \\
\frac{{}^{4}k_{\Sigma}q_{f}({}^{4}\vec{v}_{d}q_{f}S+4)}{{}^{4}k_{\Sigma}q_{f}({}^{4}\vec{v}_{d}q_{f}S+4)} & \frac{{}^{n_{v}}k_{\Sigma}T_{4c}({}^{5}\vec{v}_{2}^{2}S^{2}+{}^{x}\vec{v}_{4}S+4)}{{}^{n_{v}}k_{\Sigma}q_{f}({}^{x}\vec{v}_{2}^{2}S^{2}+{}^{x}\vec{v}_{4}S+4)}
\end{bmatrix}$$

By comparison the elements of the trans-

fer matrices $^{2Q}Z/^{3Q}Z$ and $^{2Q}U/^{3Q}U$ showing a higher qualitative exacting as three shaft from two shaft turboprop. By analogue comparison the transfer matrices $^{2Q}Z/^{3Q}Q$ and $^{2Q}Z/^{3Q}Z/^{3Q}$ and equalization curcuits. Concretely: generator of gases is the first order dynamic plant with the characteristic values $^{2Q}Z/^{3Q}Q$. Free power turbine with propeller and mechanic transmission is also the first order dynamic plant with is also the first order dynamic plant with \mathcal{H}_{r} and $\mathcal{H}_{c_{0}}$.

Deviation transfer element $\mathcal{H}_{c_{0}}$:

$$\frac{2k_{0y}}{x_{0y}^{2}} = \frac{k_{0y}}{x_{0y}^{2}} \frac{(Y_{0y} + 1)}{x_{0y}^{2}}$$
 / 3.11 /

 $\pmb{\mathcal{S}}_{\text{P1C}}$ and $\pmb{\mathcal{S}}_{\text{T1C}}$ influences are analogous upon both shaft revolutions. Non interactions tion control n₁ and n_v and elimination of influences Q_p upon n_v is already fully realized by PD type of transfer functions. Total dynamic invariation is managed only with proportional and for $n_{_{\mathbf{V}}}$ PDT couplings.

Three shaft turboprop position is meaningfully complicated, in pursuance of all transfer functions are systematically one order higher about. Theoretically non interaction control n₁ does not ensure PD, but by PD^T curcuits only. By PDT control curcuits non interaction n₁ and n₂ is not always absolute. For dynamic invariation - PDT, let us say, PD^T curcuits are needed. It is all owing to increasing of one degree of control freedom. That is way for realisation is important: order higher about. Theoretically non inway, for realisation is important: the transfer functions, which are put upon places of the matrix elements ${}^{3R}_{C_{1}}$, and ${}^{3R}_{C_{2}}$, closely corresponding with ${}^{3R}_{U_{1}}$, ${}^{3R}_{U_{1}}$, and ${}^{3R}_{U_{2}}$.

Not only in general, which are the possibilities in this field ?. Conventionally this question have not applicable solution. Considering, in every particular problem is

always possible. 23RU 3RR and 3RR* by formulas for / 2.1 // ..., / 3.7 / to / 3.10 / numerical appointed for full devide of operation modes

- to assess the advisable control trends, like f.e. for more perfect t-optimal con-

Because these coefficients are inured from

/ 3.9 /

the elements of the matrices ${}^{3R}M$, ${}^{3}M$: ${}^{1}K_{0g} = {}^{n_{1}}k_{0g} \, {}^{2}(1 - {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{1}})^{-1} - min.$ ${}^{1}K_{0g} = {}^{n_{1}}k_{0g} \, {}^{2}(1 - {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{1}})^{-1} - min.$ ${}^{1}K_{0g} = {}^{n_{1}}k_{0g} \, {}^{2}(1 - {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{1}})^{-1} - min.$ ${}^{1}K_{0g} = {}^{n_{1}}k_{0g} \, {}^{2}(1 - {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{2}})^{-1} - min.$ ${}^{1}K_{0g} = {}^{n_{1}}k_{0g} \, {}^{2}(1 - {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{2}})^{-1} - min.$ ${}^{1}K_{0g} = {}^{n_{1}}k_{0g} \, {}^{n_{2}}k_{0g} + {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{2}} + {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{2}})^{-1} - min.$ ${}^{1}K_{0g} + {}^{n_{1}}k_{n_{1}} \, {}^{1}K_{0g} + {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{2}})^{-1} - min.$ ${}^{1}K_{0g} + {}^{n_{1}}k_{n_{1}} \, {}^{1}K_{0g} + {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{2}})^{-1} - min.$ ${}^{1}K_{0g} + {}^{n_{1}}k_{n_{1}} \, {}^{1}K_{0g} + {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{2}})^{-1} - min.$ ${}^{1}K_{0g} + {}^{n_{1}}k_{n_{1}} \, {}^{1}K_{0g} + {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{2}})^{-1} - min.$ ${}^{1}K_{0g} + {}^{n_{1}}k_{n_{1}} \, {}^{1}K_{0g} + {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{2}})^{-1} - min.$ ${}^{1}K_{0g} + {}^{n_{1}}k_{n_{2}} \, {}^{1}K_{0g} + {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{2}})^{-1} - min.$ ${}^{1}K_{0g} + {}^{n_{1}}k_{n_{2}} + {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{2}} + {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{2}})^{-1} - min.$ ${}^{1}K_{0g} + {}^{n_{1}}k_{n_{2}} + {}^{n_{1}}k_{n_{2}} \cdot {}^{n_{2}}k_{n_{2}} + {$

It is self evident to apply reverse, the other way round procedure and to derive the advisable trends and values of:

— 38 M matrix coefficients — the important plant parameters, including control — form of the K1 and K2 compressor characteristic /analogically it is possible to extend for turbine/

Compendiously and concisely f. e.:
For the urgent need to reduce the degenerative action n₂ on n₁ excepting

min. and also
$$\chi_{n_1}$$
 max. $/$ 4.12 $/$
 K_{n_1} K_{24} K_5 , K_2 , $/$ 4.13 $/$
 K_{n_1} K_{24} K_5 , K_5 , K_2 , $/$ 4.13 $/$

but also

$$|K_{24} = \frac{\overline{n}_{1r}}{\overline{\tau}_{1r}} \implies \text{sheerer course}$$

$$\overline{\eta_{\kappa_{2c}}} = \overline{\eta_{\kappa_{2c}}} (\overline{n}_{2}) / 4.15 /$$

 $\[\mathcal{K}_{5} \Longrightarrow \[\mathcal{T}_{4c} \]_{o} -$ higher temperature of gases in front of nozzle guide vanes T1

Full analysises of the values and trends bear many antagonismes.

5.0 Conclusion

This paper considers only trivial form of problems. In full extent using of the reverse procedure - analyse of the values and trends, which bear many antagonismes just onder the given conditions, quantitative calculations afford predominant work states for advantageous and reasonable compromises.

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